

Kitemark™ Certificate

This is to certify that:

KCW Windows Limited
25a Shuttleworth Road
Bedford
MK41 0HS
United Kingdom

Holds Certificate Number:

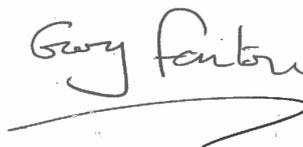
KM 647559

In respect of:

BS 4873 / PAS24
Enhanced Security Aluminium Door Fabricator

This issues the right and licence to use the Kitemark in accordance with the Kitemark Terms and Conditions governing the use of the Kitemark, as may be updated from time to time by BSI Assurance UK Ltd (the "Conditions"). All defined terms in this Certificate shall have the same meaning as in the Conditions.

The use of the Kitemark is authorized in respect of the Product(s) detailed on this Certificate provided at or from the above address.



For and on behalf of BSI:

Gary Fenton, Global Product Certification Director

First Issued: 06/07/2016

Latest Issue: 06/07/2016



Kitemark™ Certificate

No. KM 647559

BS 4873:2009 / PAS 24:2012 - General and enhanced security performance requirements for door assemblies.

This Certificate covers the fabrication of doors from the range of profiles and components supplied by Smart Systems Limited under Certificate Number KM 530838.

Alitherm Plus Aluminium Alloy Residential Door System

Fabricated and installed in accordance with the latest issue of the following Smart Systems Limited manual(s): Alitherm Plus Technical Manual

System description:

The door assemblies are open in or open out, hinged on outer frame or mullion, internally beaded with BS EN 1279-2 compliant IGU(s), laminated on one pane to class P1A, with or without mechanically fixed midrails (either glass/midrail/glass or full glass), with either standard or mechanically fixed low threshold. Doors are classified as either DK or DKT

Profiles:	Outer Frame:	ETD012/015/017/196
	Leaf:	ETD024N/025N
	Midrail:	ETD030/033/034
	Frame Filler:	PCX17
	Leaf Filler:	PCX15
Hardware:	Locking:	ACET282/283, 292/293 Shootbolt kit ACDV742/737/738, Secondary door lock set ACET 285
	Hinges:	ACET 250
	Handle	ACDV351, Mila pro-Secure 050121
	Cylinder	ACCY3045S1

Size Limitations and Performance Characteristics

Door Type	Leaf Width (mm) Maximum	Leaf Height (mm) - Maximum	Air Permeability classification	Watertightness classification	Resistance to Wind classification	Exposure category as given in Table 1 of BS 6375-1:2009
Single leaf	1000	2500	4	3A	A3	1200
Double leaf Open in low threshold	1000	2500	4	3A	A3	1200
Double leaf Open out standard threshold	1000	2500	4	8A	A3	1200
Double leaf Open In standard threshold	1000	2500	4	7A	A3	1200
Rebated profile performance results	1000	2500	4	9A	AE2400	2000+

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Visoglide Plus Aluminium Alloy Patio Door System

Fabricated and installed in accordance with the latest issue of the following Smart Systems Limited manual(s):
Visoglide Plus Technical Manual

System description:

The door assemblies are sliding patio doorsets, 2 - 6 panel configurations within the maximum sash size detailed below. Internally beaded with BS EN 1279-2 compliant IGU(s), laminated on one pane to class P1A, with or without mechanically fixed midrails, with either standard threshold.
Doors are classified as D K or D KT

Profiles:
Outer Frame: VG510/511/512/513/516/518/519/610/612/618/620/621
Leaf: VG520/521N
Midrail: VG538/539/536
Frame Filler: VG514/515

Hardware:
Locking: ACZ2024/025/026 Shootbolts ACVG752, Keep ACSZ/122/124/126/128/130/132
Handle: ACVG553/554/ACSZ882/883
Cylinder: ACIM442/ACCY5540S1

Size Limitations and Performance Characteristics

Door Type	Leaf Width (mm) Maximum	Leaf Height (mm) - Maximum	Air Permeability classification	Watertightness classification	Resistance to Wind classification	Exposure category as given in Table 1 of BS 6375-1:2009 (except *)
2 pane sliding doorset	2000	2400	3	7A	AE2400	2000+
3 pane (2 sliding) doorset	2000	2400	3	7A	AE2400	2000+
Active/Fixed Leaf	2000	2400	3	7A	AE2400	2000+

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Ultraglide Aluminium Alloy Patio Door System

Fabricated and installed in accordance with the latest issue of the following Smart Systems Limited manual(s): Ultraglide Technical Manual

System description:

The door assemblies are sliding patio doorsets, 2 - 6 panel configurations within the maximum sash size detailed below. Internally beaded with BS EN 1279-2 compliant IGU(s), laminated on one pane to class P1A, with or without mechanically fixed midrails, with either standard threshold. Doors are classified as D K or D KT

Profiles: Outer Frame: UG010/012/110/112/114/210/212/310/611/613/810/812
Leaf: UG021/142/143/620/820
Midrail: UG025/026/027/GT030/031/032/033/035
Frame Filler: UG014/015/615/616

Hardware: Locking: ACSZ001/002/003 Shootbolt ACVG752, Keeps ACSZ102/104/106/108/110/112
Handle ACVG553/554/ACSZ882/883
Cylinder ACCY5540S1

Size Limitations and Performance Characteristics

Door Type	Leaf Width (mm) Maximum	Leaf Height (mm) - Maximum	Air Permeability classification	Watertightness classification	Resistance to Wind classification	Exposure category as given in Table 1 of BS 6375-1:2009 (except *)
2 pane sliding doorset	2500	2420	3	7A	AE2400	2000+
3 pane (2 sliding) doorset	2500	2420	3	7A	AE2400	2000+
Active/Fixed Leaf	2500	2420	3	7A	AE2400	2000+

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Smart Wall Door System

Fabricated and installed in accordance with the latest issue of the Smart Systems Limited fabrication manual.

System description:

The door assemblies are single or double leaf with or without sidescreens, thermally broken, dual opening, pivot hinged, internally beaded with BS 1279 compliant IGU(s), laminated on one pane to class P1A, fully glazed, with either rebated or mechanically fixed low threshold. Doors are classified as either D K or D KT

Profiles:

IMP 210 Jamb Section, IMP 301 infill strip, IMP 110 Head Section, IMP 011 Over head closure cover, IMP 035 AFT Adaptor, IMP 036N AFT Stile, IMP 039 Primary Lock Stile, IMP 300 Stile Infill, IMP 120 Top Rail, IMP 027 Bottom Rail, IMP 034 Midrail, IMP 411 Threshold, GL 526 Glazing Bead.

Hardware:

Hinges	ACIM 425B Closure kit
Lock and Keeps:	ACIM 440 Sentinel x2 ACIM 008 keep or Sentinel lock in conjunction with magnetic locking at least one hook bolt must be included centrally. or 2 x Trimec ES 8001 Electronic V- Lock (ACIM420) – can be used in conjunction with manually operated shootbolts on slave leaf of double doorset.
Shootbolts:	ACVL426 with rods ACVL127
Cylinder :	ACIM 442 ACIM 443 Guards
Handle:	ACMX05522 200mm Pad Handles

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A member of BSI Group of Companies.

Kitemark™ Certificate

No. KM 647559

Smart Wall Door System

Size Limitations and Performance Characteristics

Door Type	Leaf Width (mm) Maximum	Leaf Height (mm) - Maximum	Air Permeability classification	Watertightness classification	Resistance to Wind classification	Exposure category as given in Table 1 of BS 6375-1:2009
Rebated Single leaf	1200	2500	2	7A	A5	2000
Rebated Double leaf	1200	2500	2	7A	A5	2000
Single leaf	1200	2500	-	-	A2	800U
Double leaf	1200	2500	-	-	A2	800U
Sidescreen	3000	2500	4	9A	A4	1600

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EcoFutural Aluminium Alloy Residential Door System

Fabricated and installed in accordance with the latest issue of the following Smart Systems Limited manual(s): EcoFutural Technical Manual

System description:

The door assemblies are open in or open out, hinged on outer frame or mullion, internally beaded with BS EN 1279-2 compliant IGU(s), laminated on one pane to class P1A, with or without mechanically fixed midrails (either glass/midrail/glass or full glass), with either standard or mechanically fixed low threshold. Doors are classified as either DK or DKT

Profiles:	Outer Frame:	EF414/472/415/492/493
	Leaf:	EF424/425
	Midrail:	EF030/031/032/033/034/035/036
Hardware:	Locking:	ACSZ550/551/552
	Shootbolt	ACGT430 with rods ACVL127
	Keep	ACVL434
	Hinges:	ACUN450
	Handle	ACFA120
	Cylinder + cover	ACMX0613/ACMX208 and ACSZ400
Lock Keeps	ACSZ650/651	

Size Limitations and Performance Characteristics

Door Type	Leaf Width (mm) Maximum	Leaf Height (mm) - Maximum	Air Permeability classification	Watertightness classification	Resistance to Wind classification	Exposure category as given in Table 1 of BS 6375-1:2009
Single leaf	1200	2500	4	4A	A3	1200
Double leaf Open in low threshold	1200	2500	3	4A	A3	1200
Double leaf Open in standard threshold	1200	2500	4	6A	A3	1200
Double leaf Open out	1200	2500	4	8A	A3	1200

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